



LUCAS OIL PRODUCTS, INC. PRODUCT DATA SHEET

ASSEMBLY LUBE

Lucas Oil Assembly Lube is designed to be used as an initial lubricant for metal parts at the time of assembly and installation. When applied to critical engine or equipment surfaces before assembly, Lucas Oil Assembly lube helps to aid break in and prevent wear in bearings, cams, lifters, pushrods, piston skirts, etc due to running before oil is supplied by the engine or equipment.

Lucas Oil Assembly Lube will mix with any oil and will not plug filters. Our unique formula clings to all surfaces and provides excellent rust inhibition and superior protection for new components, allowing long-term storage for all parts, even assembled or rebuilt engines which are stored before firing. It is also an excellent lubricant for bolts, nuts, or other fasteners to reduce the likely hood of seizure and to aid with proper torque application

Lucas Assembly Lube is an outstanding assembly aid wherever tension, compression, or torque are applied. Use Lucas Oil Assembly Lube only in small adequate amounts.

PART NUMBER AND SIZE:

20153 - 8 Ounce (Case of 12)

FEATURES AND BENEFITS:

- Eliminates Dry Starts
- Perfect For Engine Building
- Use To Pre-Lube Bearings, Cams, Lifters and Valve Train
- Prevents Seizing Galling and Scuffing
- Compatible With All Oils
- Super Slick and Tacky
- Prevents Breakdown During Long Term Storage
- Contains ZINC, MOLY and Other High Pressure Additives
- Easy To Use

MAIN APPLICATIONS:

Lucas Oil Assembly Lube is the perfect assembly aid for engine builders and remanufactures. It provides a tenacious film to protect all metal components from excessive wear or corrosion during initial break in or storage. Also provides excellent performance as a torquing aid and anti-seizure lubricant for threaded fasteners.



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TYPICAL PHYSICAL CHARACTERISTICS:

PROPERTIES	ASTM	TYPICAL
API Gravity	D4052	27.8
Specific Gravity	D4052	0.888
Density @ 60°F	D4052	7.353
Viscosity @ 100°C cSt	D445	120
Color		Green
Flash Point, COC @ °F	D92	410
Odor		Mint

These characteristics are typical of current production. However, slight variations in these characteristics may occur.

LINKS AND ADDITIONAL INFORMATION:

For additional product or health and safety information, including product Safety Data Sheets, visit [LucasOil.ca](https://www.LucasOil.ca)